9002700 - 9002701 - 9002702 - 9002703 - 9002704 - 9002705



Mepal by

Postbus 227 7240 Al. Lochem Aalsyoort 101 7241 MB Lochem

Telefoon + 31 (0)573 25 22 23 Tax + 31 (0)573 26 60 22

Declaration of Compliance

(for materials made of plastic intended to come into contact with food).

Hereby Mepal by declares that the product:

melamine spoons

art nr	Item description	
10 2826040400	sauce spoon	black
10 2825040400	laddle	black
10 2518040400	spoon middle	black
10 2524040400	spoon large	black
10 2526040400	serving spoon	black
10 2528040400	spoon	black

10 2522040400		black
10 2521040400	stirrer small	black
10 2523040400	stirrer	black
10 2517040400	stirrer	black
10 2520040400	stirrer	black

Complies with the legal regulations laid down in the European Regulations on plastic materials as well as Regulation(EC) No 1935/2004, in their relevant versions.

When used as specified, the overall migration as well as the specific migration do not exceed the legal limits. The test was performed accoording to the Directive 82/711/EEC and 85/572/EEC.

The material and raw materials used comply with the stipulations laid down in the European Regulation No 2002/72/EC ff.

The following subject to limitations and/or specification are used in the above mentioned product:

name of su	bstance	Limits
Antimony	as Sb	< 0,05 mg/l
Arsenic	as As	< 0,01 mg/l
Barium	as Ba	< 1,00 mg/
Cadmium	as Cd	< 0,01 mg/l
Chromium	as Cr	< 0,10 mg/l

name of substance		Limits
Cobalt	as Co	< 0,10 mg/l
Lead	as PB	< 0,10 mg/l
Manganese	as Mn	< 3,00 mg/l
Nickel	asNI	< 1,00 mg/l
Selinlum	as Se	< 0.01mg/l

Extraction	Tempera	at
liquid	ure	contact time
sunflower oil	40°C	2 hours

Specification of intended use or limitations:

types of food intended to come into contact with the material: All kinds of food.

Extraction liquid	Limits	Temp. In °C	contact time
3 % acotic acid	<2 mg/dm ²	40°C	2 hours
water	<2 mg/dm²	40°C	2 hours
olive oil	<3 ma/dm³	40°C	2 hours

■ Ratio of the area of the food contact material to the volume used to determine the compliance of the plastic food contact material or article: mg/dm²

Issuer: Mepal by, Aalsvoort 101, NL 7241MB, Lochem, The Netherlands.

Date: 10 - 97

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Mepal B.V. attn. Dhr. B. Willems Postbus 227 7241 AE Lochem

ANALYTICAL REPORT 201105001113

The analysis of the sample said to be: Consumer products

From: Mepal B.V.

Received: 13-May-2011
Sample packing: Carton
Sample sealed: Not Sealed

Identification of the order as indicated to us:

Parcel

: See attached photo of samples

Reference

: Migration Test of Melamine Spoons

The sample as detailed has been analysed in accordance with the instructions received, and showed following results:

Sample number: 1 Sample description:

Melamine Serving Spoon - Lavendel

TOTAL MIGRATION Product

[0004_S]

PLASTIC

2.0

The migration tests are performed according to the relevant parts of the

guideline in EN1186. The total migration may not exceed 60 mg/kg or 10mg/dm²

ACETIC ACID 3% Total Migration < 10 70 mg/dm² Temperature

Contact Time The migration tests are performed according to the relevant parts of the

guideline in EN1186. The total migration may not exceed 60 mg/kg or 10mg/dm²

Product **PLASTIC** Simulant ETHANOL 50%

Total Migration mg/dm² < 10 70 Temperature 2.0 Contact Time hours

The migration tests are performed according to the relevant parts of the

guideline in EN1186. The total migration may not exceed 60 mg/kg or 10mg/dm² Product **PLASTIC** ETHANOL 95% Simulant

Total Migration mg/dm² < 10 60 Temperature Contact Time 2.0 hours

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hours

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The migration tests are performed according to the relevant parts of the guideline in EN1186. The total migration may not exceed 60 mg/kg or 10mg/dm²

Product PLASTIC

Simulant ISO-OCTANE

Total Migration < 10 mg/dm²

Temperature 60 °C

Contact Time 2.0 hours

Test results indicate that the sample(s) meet the requirements specified in European Directive 2002/72/EC including ammendments with regard to permitted total migration.

Sample number : 2 Sample description : Melamine Serving Spoon - Azur

TOTAL MIGRATION	[0004_S]	
Product	PLASTIC	
The migration tests are performed according to the relev		
guideline in EN1186. The total migration may not exceed	d 60 mg/kg or 10mg/dm²	
Simulant	ACETIC ACID 3%	
Total Migration	< 10	mg/dm²
Temperature	70	.€
Contact Time	2.0	hours
The migration tests are performed according to the relev		
guideline in EN1186. The total migration may not exceed Product	PLASTIC	
Simulant	ETHANOL 50%	
Total Migration	< 10	mg/dm²
Temperature	70	°C
Contact Time	2.0	hours
The migration tests are performed according to the relev		110010
guideline in EN1186. The total migration may not exceed		
Product	PLASTIC	
Simulant	ETHANOL 95%	
Total Migration	< 10	mg/dm²
Temperature	60	°C
Contact Time	2.0	hours
The migration tests are performed according to the relev		
guideline in EN1186. The total migration may not exceed	d 60 mg/kg or 10mg/dm ²	
Product	PLASTIC	
Simulant Tatal Minustine	ISO-OCTANE	2. / -1 2
Total Migration	< 10	mg/dm² ℃
Temperature	60	. •
Contact Time	2.0	hours

Test results indicate that the sample(s) meet the requirements specified in European Directive 2002/72/EC including ammendments with regard to permitted total migration.

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Sample number : 3 Sample description :	Melamine Serving Spoon - White
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TOTAL MIGRATION	[0004_S]		
Product		PLASTIC	
The migration tests are performed according to the relevant		-	
guideline in EN1186. The total migration may not exceed 60	mg/kg or 10mg/dm ²	? • • • • • • • • • • • • • • • • • • •	
Simulant		ACETIC ACID 3%	
Total Migration		< 10	mg/dm ²
Temperature		70	°C_
Contact Time		2.0	hours
The migration tests are performed according to the relevant		,	
guideline in EN1186. The total migration may not exceed 60 Product			
Simulant		PLASTIC	
Total Migration		ETHANOL 50% < 10	mg/dm²
Temperature		70	°C
Contact Time		2.0	hours
The migration tests are performed according to the relevant	parts of the	2.0	nours
guideline in EN1186. The total migration may not exceed 60		:	
Product		PLASTIC	
Simulant		ETHANOL 95%	
Total Migration		< 10	mg/dm ²
Temperature		60	°C
Contact Time		2.0	hours
The migration tests are performed according to the relevant p			
guideline in EN1186. The total migration may not exceed 60			
Product		PLASTIC	
Simulant		SO-OCTANE	
Total Migration	. •	< 10	mg/dm ²
Temperature		60	°C
Contact Time		2.0	hours

Test results indicate that the sample(s) meet the requirements specified in European Directive 2002/72/EC including ammendments with regard to permitted total migration.

Sample number : 4 Sample description : Melamine Serving Spoon - Black

TOTAL MIGRATION Product	[0004_S]	PLASTIC	
The migration tests are performed according to the re guideline in EN1186. The total migration may not exce	levant parts of the	N F () 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
Simulant	ood oo mg/kg or romg/d	ACETIC ACID 3%	
Total Migration		< 10	mg/dm ²
Temperature Contact Time		70 2.0	℃ hours
The migration tests are performed according to the re	levant parts of the		Hours
guideline in EN1186. The total migration may not exce	eed 60 mg/kg or 10mg/d	m²	
Product		PLASTIC	
Simulant Tatal Migration		ETHANOL 50%	
Total Migration Temperature		< 10 70	mg/dm² ℃
Tomporatoro		70	0

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R.C. Rotterdam No. 24226722

Member of the SGS Group (Société Générale de Surveillance



Contact Time The migration tests are performed according to the relevant parts of the	2.0	hours
guideline in EN1186. The total migration may not exceed 60 mg/kg or 10 Product	mg/dm² PLASTIC	
Simulant	ETHANOL 95%	
Total Migration	< 10	mg/dm²
Temperature	60	℃
Contact Time	2.0	hours
The migration tests are performed according to the relevant parts of the		
guideline in EN1186. The total migration may not exceed 60 mg/kg or 10r	mg/dm²	
Product	PLASTIC	
Simulant	ISO-OCTANE	
Total Migration	< 10	mg/dm²
Temperature	60	°C
Contact Time	2.0	hours

Test results indicate that the sample(s) meet the requirements specified in European Directive 2002/72/EC including ammendments with regard to permitted total migration.

Sample number : 5 Sample description : Melamine Serving Spoon - Eos Pink

TOTAL MIGRATION Product	[0004_S]	PLASTIC	
The migration tests are performed according to the relevant p	arts of the	LASTIC	
guideline in EN1186. The total migration may not exceed 60 n		m²	
Simulant	ng/kg or Torng/ur	"ACETIC ACID 3%	
Total Migration		< 10	mg/dm²
Temperature		70	°C
Contact Time		2.0	hours
The migration tests are performed according to the relevant p	arts of the		110010
guideline in EN1186. The total migration may not exceed 60 n		n²	
Product	3. 3 3	PLASTIC	
Simulant		ETHANOL 50%	
Total Migration		< 10	mg/dm ²
Temperature		70	°C
Contact Time		2.0	hours
The migration tests are performed according to the relevant p	arts of the		
guideline in EN1186. The total migration may not exceed 60 n	ng/kg or 10mg/dr		
Product		PLASTIC	
Simulant		ETHANOL 95%	
Total Migration		< 10	mg/dm ²
Temperature		60	.℃
Contact Time		2.0	hours
The migration tests are performed according to the relevant per			
guideline in EN1186. The total migration may not exceed 60 m	ig/kg or 10mg/an		
Product		PLASTIC	
Simulant		ISO-OCTANE	
Total Migration		< 10	mg/dm² ℃
Temperature		60	
Contact Time		2.0	hours

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Test results indicate that the sample(s) meet the requirements specified in European Directive 2002/72/EC including ammendments with regard to permitted total migration.

Sample number : 6 Sample description : Melamine Serving Spoon - Purple

TOTAL MIGRATION Product The migration tests are performed according to the releva guideline in EN1186. The total migration may not exceed 6	PLASTIC	
Simulant Total Migration Temperature Contact Time	ACETIC ACID 3% < 10 70 2.0	mg/dm² ℃ hours
The migration tests are performed according to the releval guideline in EN1186. The total migration may not exceed 6 Product Simulant Total Migration	m ² PLASTIC ETHANOL 50% < 10	mg/dm²
Temperature Contact Time The migration tests are performed according to the releval guideline in EN1186. The total migration may not exceed 6	70 2.0 m ²	℃ hours
Product Simulant Total Migration Temperature Contact Time	PLASTIC ETHANOL 95% < 10 60 2.0	mg/dm² ℃ hours
The migration tests are performed according to the relevar guideline in EN1186. The total migration may not exceed 6 Product Simulant	PLASTIC ISO-OCTANE	
Total Migration Temperature Contact Time	< 10 60 2.0	mg/dm² ℃ hours

Test results indicate that the sample(s) meet the requirements specified in European Directive 2002/72/EC including ammendments with regard to permitted total migration.

Sample number: 7 Sample description: Melamine Serving Spoon - Violet

TOTAL MIGRATION	[0004_S]	
Product	PLASTIC	
The migration tests are performed according to the relev		
guideline in EN1186. The total migration may not exceed	d 60 mg/kg or 10mg/dm ²	
Simulant	ACETIC ACID 3%	
Total Migration	< 10	mg/dm²
Temperature	70	°C
Contact Time	2.0	hours
The migration tests are performed according to the relev	vant parts of the	

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guideline in EN1186. The total migration may not exceed 60 mg/kg or 10r Product Simulant Total Migration Temperature	ng/dm² PLASTIC ETHANOL 50% < 10 70	mg/dm² ℃
Contact Time	2.0	hours
The migration tests are performed according to the relevant parts of the		
guideline in EN1186. The total migration may not exceed 60 mg/kg or 10r		
Product	PLASTIC	
Simulant	ETHANOL 95%	1202 9
Total Migration	< 10	mg/dm ²
Temperature	60	℃
Contact Time	2.0	hours
The migration tests are performed according to the relevant parts of the	2.2	
guideline in EN1186. The total migration may not exceed 60 mg/kg or 10n		
Product	PLASTIC	
Simulant	ISO-OCTANE	4.4
Total Migration	< 10	mg/dm ²
Temperature	60	°C
Contact Time	2.0	hours

Test results indicate that the sample(s) meet the requirements specified in European Directive 2002/72/EC including ammendments with regard to permitted total migration.

Sample number: 8 Sample description: Melamine Serving Spoon - Rubine red

TOTAL MIGRATION	[0004_S]		
Product		PLASTIC	
The migration tests are performed according to the relevant	nt parts of the		
guideline in EN1186. The total migration may not exceed 6	60 mg/kg or 10mg/d	m²	
Simulant		ACETIC ACID 3%	
Total Migration		< 10	mg/dm ²
Temperature		70	°C_
Contact Time		2.0	hours
The migration tests are performed according to the relevant			
guideline in EN1186. The total migration may not exceed 6	60 mg/kg or 10mg/d		
Product		PLASTIC	
Simulant		ETHANOL 50%	
Total Migration		< 10	mg/dm ²
Temperature		70	°C
Contact Time	an and a second	2.0	hours
The migration tests are performed according to the relevan			
guideline in EN1186. The total migration may not exceed 6	60 mg/kg or 10mg/di		
Product		PLASTIC	
Simulant		ETHANOL 95%	
Total Migration		< 10	mg/dm²
Temperature		60	°C
Contact Time	at north of the	2.0	hours
The migration tests are performed according to the relevan		~2	
guideline in EN1186. The total migration may not exceed 6	o mg/kg or romg/ar	PLASTIC	
Product		FLASTIC	

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Simulant	ISO-OCTANE	
Total Migration	< 10	mg/dm²
Temperature	60	°C ⊂
Contact Time	2.0	hours

Test results indicate that the sample(s) meet the requirements specified in European Directive 2002/72/EC including ammendments with regard to permitted total migration.

Sample number : 9 Sample description : Melamine Serving Spoon - Luna red

TOTAL MIGRATION Product	[0004_S]	PLASTIC	
The migration tests are performed according to the reguideline in EN1186. The total migration may not exc Simulant	elevant parts of the eed 60 mg/kg or 10mg/d		
Total Migration		< 10 70	mg/dm² ℃
Temperature Contact Time	I	2.0	hours
The migration tests are performed according to the reguldeline in EN1186. The total migration may not exc		m²	
Product Simulant		PLASTIC ETHANOL 50%	
Total Migration		< 10	mg/dm² ℃
Temperature Contact Time		70 2.0	hours
The migration tests are performed according to the re guideline in EN1186. The total migration may not exceed		m²	
Product Simulant		PLASTIC ETHANOL 95%	
Total Migration		< 10	mg/dm²
Temperature Contact Time		60 2.0	℃ hours
The migration tests are performed according to the re guideline in EN1186. The total migration may not exce	elevant parts of the eed 60 mg/kg or 10mg/d	m²	
Product Simulant	0 0 0	PLASTIC ISO-OCTANE	
Total Migration		< 10	mg/dm²
Temperature Contact Time		60 2.0	℃ hours

Test results indicate that the sample(s) meet the requirements specified in European Directive 2002/72/EC including ammendments with regard to permitted total migration.

Sample number: 10 Sample description: Melamine Serving Spoon - Eos orange

TOTAL MIGRATION

[0004_S]

Product

PLASTIC

The migration tests are performed according to the relevant parts of the guideline in EN1186. The total migration may not exceed 60 mg/kg or 10mg/dm²

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Simulant Total Migration Temperature Contact Time	ACETIC ACID 3% < 10 70 2.0	mg/dm² ℃ hours
The migration tests are performed according to the relevant parts of the guideline in EN1186. The total migration may not exceed 60 mg/kg or 10		
Product Simulant Total Migration	PLASTIC ETHANOL 50% < 10	mg/dm²
Temperature Contact Time	70 2.0	°C hours
The migration tests are performed according to the relevant parts of the guideline in EN1186. The total migration may not exceed 60 mg/kg or 10		nours
Product Simulant	PLASTIC ETHANOL 95%	
Total Migration Temperature	< 10 60	mg/dm² ℃
Contact Time The migration tests are performed according to the relevant parts of the	2.0	hours
guideline in EN1186. The total migration may not exceed 60 mg/kg or 10 Product	PLASTIC	
Simulant Total Migration	ISO-OCTANE < 10	mg/dm²
Temperature Contact Time	60 2.0	℃ hours

Test results indicate that the sample(s) meet the requirements specified in European Directive 2002/72/EC including ammendments with regard to permitted total migration.

Sample number : 11 Sample description : Melamine Serving Spoon - Eos yellow

TOTAL MIGRATION	[0004_S]		
Product		PLASTIC	
The migration tests are performed according to the relevant	parts of the		
guideline in EN1186. The total migration may not exceed 60	mg/kg or 10mg/di	m²	
Simulant	151 51 51	ACETIC ACID 3%	
Total Migration		< 10	mg/dm ²
Temperature		70	°C_
Contact Time		2.0	hours
The migration tests are performed according to the relevant			
guideline in EN1186. The total migration may not exceed 60) mg/kg or 10mg/dr		
Product		PLASTIC	
Simulant		ETHANOL 50%	
Total Migration		< 10	mg/dm ²
Temperature		70	°C
Contact Time		2.0	hours
The migration tests are performed according to the relevant			
guideline in EN1186. The total migration may not exceed 60	mg/kg or 10mg/dr	m²	
Product		PLASTIC	
Simulant		ETHANOL 95%	
Total Migration		< 10	mg/dm²

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Temperature	60	%
Contact Time	2.0	hours
The migration tests are performed according to the relevant parts of t	he	
guideline in EN1186. The total migration may not exceed 60 mg/kg or	r 10mg/dm²	
Product	PLASTIC	
Simulant	ISO-OCTANE	
Total Migration	< 10	mg/dm²
Temperature	60	°C
Contact Time	2.0	hours

Test results indicate that the sample(s) meet the requirements specified in European Directive 2002/72/EC including ammendments with regard to permitted total migration.

Sample number : 12 Sample description : Melamine Serving Spoon - Eos lime

TOTAL MIGRATION	[0004_S]		
Product		PLASTIC	
The migration tests are performed according to the relevant p	parts of the		
guideline in EN1186. The total migration may not exceed 60			
Simulant		ACETIC ACID 3%	
Total Migration		< 10	mg/dm ²
Temperature		70	℃
Contact Time	2.0	2.0	hours
The migration tests are performed according to the relevant p	parts of the		
guideline in EN1186. The total migration may not exceed 60 i			
Product		PLASTIC	
Simulant Total Migration		ETHANOL 50%	/- 2
Total Migration	•	< 10	mg/dm² ℃
Temperature		70	S
Contact Time The migration tests are performed according to the relevant p	parte of the	2.0	hours
guideline in EN1186. The total migration may not exceed 60 r	ma/ka or 10ma/dm²		
Product		PLASTIC	
Simulant		THANOL 95%	
Total Migration		< 10	mg/dm²
Temperature		60	°C
Contact Time		2.0	hours
The migration tests are performed according to the relevant p	arts of the		
guideline in EN1186. The total migration may not exceed 60 r			
Product		PLASTIC	
Simulant	18	SO-OCTANE	
Total Migration		< 10	mg/dm ²
Temperature		60	°C
Contact Time		2.0	hours

Test results indicate that the sample(s) meet the requirements specified in European Directive 2002/72/EC including ammendments with regard to permitted total migration.

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Sample number: 13 Sample description: Melamine Serving Spoon - Java green

TOTAL MIGRATION Product	[0004_S]	PLASTIC	
The migration tests are performed according to the	relevant parts of the		
guideline in EN1186. The total migration may not ex Simulant	ceed 60 mg/kg or 10mg/dn	n ² ACETIC ACID 3%	
Total Migration		< 10	mg/dm²
Temperature		70	°C
Contact Time The migration tests are performed according to the	relevant parts of the	2.0	hours
guideline in EN1186. The total migration may not ex	ceed 60 mg/kg or 10mg/dn	n ²	
Product	gg	PLASTIC	
Simulant Total Migration		ETHANOL 50%	na au /alua 2
Temperature		< 10 70	mg/dm² ℃
Contact Time		2.0	hours
The migration tests are performed according to the guideline in EN1186. The total migration may not exi	relevant parts of the	•2	
Product	ceed of mg/kg or romg/an	PLASTIC	
Simulant		ETHANOL 95%	
Total Migration		< 10	mg/dm²
Temperature Contact Time		60 2.0	℃ hours
The migration tests are performed according to the r	elevant parts of the		nours
guideline in EN1186. The total migration may not exc Product	ceed 60 mg/kg or 10mg/dm		
Simulant		PLASTIC ISO-OCTANE	
Total Migration		< 10	mg/dm ²
Temperature		60	.°C
Contact Time		2.0	hours

Test results indicate that the sample(s) meet the requirements specified in European Directive 2002/72/EC including ammendments with regard to permitted total migration.

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E.A.M. van Meurs, Laboratory Manager Spijkenisse, May 31, 2011 Page : 10 Last page